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17

18 **Abstract:** A novel sepiolite-supported Fe₃O₄ magnetite (SepMag) composite was prepared for
19 diuron degradation. The samples were characterized by X-ray powder diffraction (XRD),
20 X-ray fluorescence (XRF), Fourier transform infrared spectroscopy (FTIR), N₂
21 adsorption-desorption and BET surface area analysis, scanning electron microscope (SEM) as
22 well as transmission electron microscope (TEM). The chemical state of Fe in SepMag
23 composite before and after degradation experiments was characterized by X-ray photoelectron
24 spectroscopy (XPS). The enhanced degradation efficiency for diuron was attributed to the
25 effective generation of hydroxyl radical in ultrasound/SepMag/H₂O₂ system. The degradation
26 rate of diuron depended upon the composite amount, hydrogen peroxide dosage, initial pH of
27 solution and temperature. The degradation reaction was also optimized by changing the
28 ultrasound intensity and Fe₃O₄ content in the composites. Moreover, mineralization and
29 degradation pathway were evaluated on the basis of total organic carbon and liquid
30 chromatography mass spectrometry. It was confirmed that with the assistance of ultrasound
31 treatment SepMag composite has potential advantages for the removal of diuron from
32 aqueous solution.

33 **Keywords:** sepiolite; Fe₃O₄; composite; diuron; degradation

34

35 **1. Introduction**

36 Pesticides and herbicides are widely used to eliminate and control pests and weeds. As a
37 double-edged sword, only less than 10% of the sprayed pesticides have reached their targets,
38 while other pesticides persist in the soil and reach the water bodies via agricultural run-off,
39 causing species extinction and symptoms of pesticide poisoning every year (Rawtani et al.,
40 2018). Take the Great Barrier Reef (GBR) as an example; GBR, is the largest and one of the
41 most iconic coral reef ecosystems on earth located in Australia. Despite the fact that
42 protection of coral reef started from 1975, coral cover in the GBR has declined by over 50%
43 in the past 30 years. Among the various stressors that affect the GBR, the residual pesticides
44 adversely impact water quality in GBR and neighboring ecosystem. As photosynthesis
45 inhibitors, herbicides have toxic effects on seagrasses as well as the symbiotic microalgae of
46 coral reefs (De Valck and Rolfe, 2018). Herbicides and insecticides applied to agricultural
47 crops may also pose a threat to non-target species, causing behavior alterations, cytotoxic and
48 genotoxic responses, DNA mutations and endocrine disruption, which may in turn threaten
49 human health through food chain (Allan et al., 2017; Rowen et al., 2017). Therefore, in “Reef
50 2050 Long-Term Sustainability Plan” launched by the Australian and Queensland
51 Governments, the aim of at least a 60% reduction in end-of-catchment pesticide loads in
52 priority areas was set up. Diuron is one kind of herbicides that inhibits photosystem II (PSII
53 inhibitors). Diuron (N’-[3,4-dichlorophenyl]-N,N-dimethylurea) belongs to the phenyl amide
54 family and the subclass of phenyl urea, which was widely used in Queensland to control a
55 wide variety of annual and perennial broadleaf and grassy weeds (Juana Ma Rosas, 2014). It
56 is relatively persistent in soil with half-lives up to 1 year, and is found in adjacent waterways
57 and marine waters of the GBR as well as other parts of the world. By measurement, diuron
58 contents in more than 5 waterways that discharge to the GBR are regularly exceeded (Allan et

59 al., 2017; Warne et al., 2018).

60 There are many conventional techniques, such as adsorption, flocculation, and
61 coagulation (Zhang et al., 2018), for the elimination of herbicides from aqueous medium.
62 These methods are effective for the removal of herbicides but fail in their complete
63 mineralization. Advanced oxidation processes (AOPs) have several advantages over the
64 conventional techniques such as fast reaction, moderate reaction condition and easy operation.
65 Various AOPs including electrochemical (Khongthon et al., 2016), photo catalytic (Oturán et
66 al., 2011), photocatalytic ozonation (Solís et al., 2016), and Fenton-like process (Vicente et al.,
67 2012; Zhou et al., 2013; Rosas et al., 2014), were reported for the degradation of diuron.
68 However, few studies were reported to combine the Fenton reaction and ultrasound irradiation
69 for the degradation of diuron. Ultrasonic irradiation is unique AOPs as it generates hydroxyl
70 radicals directly from water molecules which immensely contributed to the Fenton reaction
71 process for diuron degradation (Mahamuni and Adewuyi, 2010).

72 Although there are many phases of iron oxide in nature, the most popular ones in water
73 research are the nanoscale zero-valent iron (nZVI), Fe_3O_4 (Mag) and $\gamma\text{-Fe}_2\text{O}_3$. Mag, a
74 ferromagnetic iron oxide, has been the most extensively studied. Mag particles, used as
75 adsorbents and catalysts for target species, can be easily isolated from sample solutions using
76 an external magnetic field (Fayazi et al., 2015). There are three fabrication techniques of
77 magnetic nanoparticles including physical, wet chemical preparation and microbial methods
78 (Hajba and Guttman, 2016). Amongst them, the wet chemical preparation especially
79 co-precipitation method is most common used. The major advantage of the co-precipitation
80 method is that the nanocomposites can be rapidly prepared by a simple pathway. However, the
81 control of the size distribution and dispersibility of Mag nanoparticles are still challenging
82 issues (Chen et al., 2016). Clay minerals were widely used as support materials for functional
83 particles and drug (Li et al., 2016; Zhang et al., 2016; Peng et al., 2017; Yan et al., 2018; Zhao

84 et al., 2019), also for Mag nanoparticles (Mohammed et al., 2017), and the prepared Mag/clay
85 composites have been applied to many fields, such as environmental application (Yuan et al.,
86 2010; Chang et al., 2016; Middea et al., 2017; Yuan, 2017), engineering (Marins et al., 2015;
87 Chen et al., 2017; Liu et al., 2017) and medicine (Mao et al., 2016; Long et al., 2018;
88 Nasrabadi et al., 2018). Sepiolite is a fibrous 2:1 type clay mineral, formed by an alternation
89 of blocks and tunnels that grow up in the fiber direction with a particle size in the 0.2–2 μm
90 length, 100-300 nm in width and 50-100 nm thickness range (Gonzalez-Alfaro et al., 2011). It
91 has captured much attention because of its low-cost, high chemical stability, large specific
92 surface area and large thermal stability (Ma et al., 2017; Hou et al., 2017; Jeon et al., 2018).
93 So far, Mag anchored Sep nanofibers have been successfully synthesized as adsorbents (Yu et
94 al., 2016; Ahribesh et al., 2017; Puente-Urbina and Montero-Campos, 2017), photocatalyst
95 (Akkari et al., 2017), and magnetorheological material (Dong et al., 2017).

96 In this paper, novel SepMag composites were synthesized, and the prepared samples
97 were characterized by multiple methods. Fenton reaction accompanied with ultrasound
98 irradiation technique was employed to degrade diuron, and degradation pathway were also
99 studied with this coupling technology. The objective of the present work is to synthesize and
100 characterize the SepMag composites and to investigate the effects of initial pH, sample and
101 H_2O_2 amounts, temperature, Mag content in SepMag and ultrasound intensity on degradation
102 efficiency. The reactive species and possible oxidation pathways of diuron in the system was
103 also discussed.

104

105 **2. Experimental**

106 **2.1 Materials**

107 The pristine sepiolite (denoted as Sep) in powder form was purchased from Hebei province
108 (China). Diuron, hydrogen peroxide (H_2O_2 , 34.5-36.5 %), ferric chloride ($\text{FeCl}_3 \cdot 6\text{H}_2\text{O}$) and

109 ferrous chloride ($\text{FeCl}_2 \cdot 4\text{H}_2\text{O}$) were purchased from Sigma Aldrich. The acid treated sepiolite
110 (SepH) was prepared as follows: Sep was dispersed into 1M HCl to form a suspension (20
111 g/L), followed by stirring for 24 h. Then, the suspension was centrifuged and rinsed several
112 times by deionized water. The obtained powder was dried at 80 °C for 12 h, grounded by a
113 Retsch mill and stored in a desiccator before use.

114 **2.2 Sample synthesis**

115 Deionised water was used in all experiments and was purged using N_2 for at least 30 min prior
116 to use. Magnetite (Mag) particles were synthesized by the slow co-precipitation method
117 reported previously (Lenders et al., 2015; Nor et al., 2016; Arshad et al., 2018).
118 Sepiolite-supported Fe_3O_4 magnetite (SepMag) composites were prepared as follows:
119 Appropriate amounts of FeCl_3 , $\text{FeCl}_2 \cdot 4\text{H}_2\text{O}$ (1:1 in mole ratio) and acid pretreated Sep (SepH)
120 powder were suspended in 500 mL of deoxygenated deionized water to obtain the precursor
121 solution. Then the precursor solution was heated at 85 °C with continuously mechanical
122 agitation in nitrogen atmosphere for 1 h. Next, 100 mL 12.5 % NH_3 solution was added to the
123 precursor solution drop by drop, under constant stirring for 1 h. The prepared black powder
124 was collected by centrifugation at 2000 rpm and then washed with 200 mL deoxygenated
125 deionized water and dried using a freeze dryer. Finally, the obtained sample was kept in a
126 vacuum desiccator prior to use. The synthesis process is illustrated in **Fig. 1**. The designed
127 Mag loading content of SepMag composites were 40%, 60% and 80%, respectively, and the
128 actual value of Mag in each SepMag composite was measured by XRF) to be 43%, 61% and
129 78%, respectively. The SepMag composites with different Mag loadings were marked as
130 x-SepMag, where x stands for Mag percentage content.

131 **2.3 Characterization**

132 Powder X-ray diffraction (XRD) patterns were collected using a PANalytical X'Pert Pro
133 diffractometer operating in Bragg-Brentano geometry with a cobalt source (40 kV, 40 mA, $\lambda =$

134 1.79021 Å). Patterns were collected from 4 to 90° at a step size of 0.016°. The chemical
135 compositions of tested samples were determined by an EDXRF analyzer (ARL Quant'x,
136 Thermo Scientific) in QUT. Fourier transform infrared (FTIR) spectroscopy was obtained
137 using a Nicolet Nexus 870 FTIR spectrometer equipped with a diamond ATR accessory.
138 Spectra over ranged from 4000 to 400 cm⁻¹ were obtained by the co-addition of 64 scans with
139 a resolution of 4 cm⁻¹ and a mirror velocity of 0.6329 cm/s. X-ray photoelectron spectroscopy
140 (XPS) analyses were carried out on a Thermo Scientific K-Alpha spectrometer equipped with
141 Al Ka source (1486.8 eV), the spectra were collected with pass energy of 30 eV and an
142 analysis area of 400 μm². The C1s peak at 284.8 eV was used as a reference to correct the
143 charging effect. All spectra were performed with smart background correction. Nitrogen
144 adsorption–desorption isotherm was measured at -196 °C on a Micromeritics Tristar II 3020
145 system. Brunauer–Emmett–Teller (BET) method was utilized to calculate the specific surface
146 areas. The total pore volume was calculated from the amount adsorbed at a maximum relative
147 pressure (P/P₀). Prior to measurements, the samples were degassed at 110 °C under vacuum
148 for 24 hours. Scanning electron microscope (SEM) images were taken using Tescan MIRA3
149 SEM operated at 10 kV (the samples were coated with gold prior the experiment) and
150 transmission electron microscopy (TEM) images were taken with a JEOL-1400 instrument in
151 QUT.

152 **2.4 Degradation experiments**

153 Diuron remediation experiments were carried out at room temperature with specific pH value
154 adjusted from 2 to 9 with HCl and NaOH. In a typical experiment, a sample (0.5 g/L) was
155 weighed and added to a beaker containing 30 mL of 30 mg/L diuron solution. After 20 min
156 dark reaction, a given volume of 30% H₂O₂ was added to the above suspension to initiate the
157 reaction. The suspension was then stirred or ultrasound (600W, 40kHz) treated for a pre-set
158 time. Circulating water and heating apparatus were used for sonicator to control the

159 temperature, in order to investigate the effects of temperature on diuron removal rate, the
160 temperatures were set from 20 °C to 60 °C, in other experiments the temperatures were set as
161 20 °C. Upon completion of the reaction, 1 mL of supernatant was withdrawn using a pipette,
162 and injected into a 2 mL amber glass vial containing 10 µL of 2 M Na₂SO₃ solution, to quench
163 any hydroxyl radical reaction (Ma et al., 2016b). The concentration of the target diuron was
164 freshly quantitatively analyzed using an Agilent HP1100 HPLC equipped with a Waters, 5µ,
165 C18 column (4.6 mm × 250 mm) and a UV absorbance detector operating at 254 nm. A
166 mobile phase of methanol–water (70:30) at a flow rate of 0.7 mL/min and 20 µL of injection
167 volume was used for this experiment (Oturán et al., 2011). The removal efficiency of diuron
168 was calculated by Equation 1:

169
$$\eta = \frac{C_i - C_t}{C_i} \times 100\% \quad (1)$$

170 Where η (%) is diuron removal efficiency, C_i is initial diuron concentration (mg/L), and C_t is
171 diuron concentration at t min (mg/L). LC-MS data were acquired using a Dionex3000
172 Ultimate HPLC coupled to an ion trap mass spectrometer (LTQ-XL, Thermo Fisher Scientific,
173 Bremen, Germany) with an electrospray ionisation source operating in the positive ion mode.
174 TOC concentration was measured by a Shimadzu TOC-V analyser using zero grade air as a
175 carrier gas.

176

177 **3. Results and discussion**

178 To study possible changes in crystal phase and grain size, the XRD patterns of Sep, SepH and
179 SepMag were measured (**Fig. 2**). Based on the reflections, for SepH, the calcite and dolomite
180 impurities disappeared after acid pretreatment, while some talc remained. The intact main
181 reflections of Sep indicated negligible influence of acid pretreatment on the crystal structure
182 of Sep. For SepMag, the broad reflections of Mag indicated the small particle size of Mag in
183 SepMag composites (Zhou et al., 2016; Dong et al., 2018). As seen from the XRD patterns,

184 the five main peaks of sepiolite (Sep) at 8.49°, 22.89°, 23.91°, 27.67° and 33.35° shifted
185 slightly to 8.62°, 23.01°, 24.06°, 27.74° and 33.49° after acid treatment (SepH), respectively.
186 The small variations in 2 theta values of the peaks can be caused by the lattice expansion due
187 to the lixiviation of Mg from the sepiolite structure and this is further confirmed by XRF (See
188 **Table S2-S3**).

189 FTIR spectroscopy is performed to study the surface groups in bare Mag and Sep loaded
190 Mag particles (**Fig. 3**). The adsorption bands between 3700~3000 and 1640 cm⁻¹ indicated
191 the stretching vibrations and bending vibration of O-H bond (Shahid et al., 2018). The bands
192 at 1020 and 460 cm⁻¹ were attributed to symmetrical stretching vibration of Si-O-Si and the
193 band at 1210, 1080 and 980 cm⁻¹ represented bending vibration of Si-O bond. For the
194 SepMag composite, the broadening and overlapping of these small bands indicated the
195 variation of these Si-O bonds. The strong characteristic bands of Fe-O groups appeared at
196 around 550 cm⁻¹ indicated the formation of Mag particles (Singh et al., 2018). The weakened
197 bands of Fe-O in SepMag composite could be related to the dilution effects as well as the
198 interface bonding between sepiolite surface and Mag particles. The stretching band of silanol
199 (Si-OH) group at 3720 cm⁻¹, dealing with the bonding of nanoparticles to sepiolite (Akkari et
200 al., 2016), was not observed possibly due to the absence of KBr and pressing for the samples.
201 Instead, the stretching band of external surface Si-OH at 3675 cm⁻¹ was found in SepH, but it
202 disappeared in SepMag. It can be assumed that these groups are in hydrogen bonding
203 interaction with magnetite (Akyuz et al., 2010).

204 The BET isotherms of Sep, SepMag and Mag and their respective textural value have
205 been presented in **Fig. 4**. The BET isotherm of the materials possessed a type IV isotherm
206 with well-defined hysteresis loop which indicated that the materials were mesoporous in
207 nature. SepMag composite (104.79 m²/g) had lower surface area than SepH (152.15 m²/g), but
208 higher than Mag (96.96 m²/g). Furthermore, the microporous surface area of SepH (~66 m²/g)

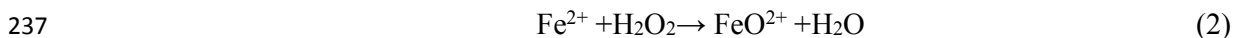
209 is much lowered after Mag loading. The calculated microporous surface area of SepMag is ~7
210 m²/g, which is because the Mag nanoparticles covering the surface of SepH may block the
211 entry to the tunnels (Akkari et al., 2016).

212 And the SepMag composite (5.99 nm) had lower average pore width than Mag (6.36 nm)
213 but higher than SepH (5.38 nm). The surface area decreased slightly due to the covering of
214 Mag particles on clay surface (Vengatesan et al., 2017). The large pore width of Mag and
215 SepMag indicated the structural construction of clay stacking with plenty of Mag particles.

216 The SEM image of Sep shows the flat and straight fibres of Sep (**Fig. 5a**). The lump-like
217 morphology of synthetic Mag particles indicates large size of these particles usually from 5 to
218 50 µm diameter (**Fig. 5b**). After dispersing the Mag particles onto Sep surface, the grain
219 diameter of Mag was distinctly decreased. The Mag particles with lesser diameter are well
220 dispersed and stabilized on the surface of Sep (**Fig. 5c**). The size of Mag particles on Sep
221 surface is 5-20 nm by TEM analysis (**Fig. S1**). Sep fibers have a positive impact on Mag
222 dispersion and average diameter reduction. The elemental distribution mapping of SepMag
223 was investigated with TEM analysis (**Fig. 6**). The homogenous distribution of Sep with good
224 dispersibility agrees well with the SEM images. In addition to O, Si and Mg elements of the
225 acid pre-treated Sep, the Fe element is uniformly distributed on the surface of Sep, and the O
226 element comes from both the SepH structure and the Mag particles, which shows the insertion
227 of Mag particles onto the surface of Sep without affecting their morphology.

228 The amount of diuron adsorbed on centrifuge tube, syringe and syringe filter was found
229 to be negligible. The adsorption amount of diuron onto the SepMag is around 20 % after 20
230 min stirring (**Fig. 7**), due to the large specific surface area of Sep. The effect of initial pH on
231 the degradation of diuron was examined. After adding 20 mM of H₂O₂, the catalytic reaction
232 started and the optimum pH is around 3. At low pH, the reduction in efficiency is likely
233 caused by ferrous ions [Fe(H₂O)₆]²⁺ species which slowly produces •OH (Kuo, 1992). When

234 pH is above 3, the degradation efficiency decreased significantly. This is possibly ascribed to
235 the formation of relatively inactive ferryl ion (FeO^{2+}) as described in Reaction 2 (Yang et al.,
236 2015).

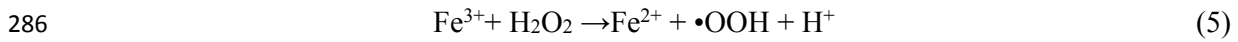
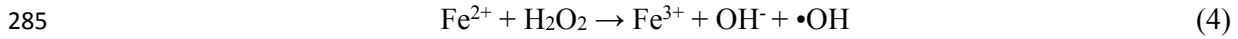
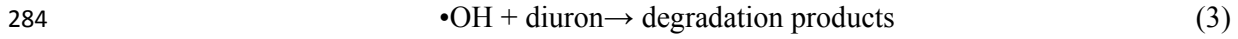


238 These results show that the degradation of diuron is strongly dependent on the pH of the
239 solution. The diuron removal efficiency increases with use of more composite amount from
240 0.1 g/L to 5 g/L (**Fig. 7b**). There is an evidently increase in removal efficiency from 36.7 to
241 86.9 % when the amount of SepMag increases from 0.1 to 1 g/L, indicating that the sample
242 concentration lower than 1 g/L is not sufficient for the removal of diuron. The removal rate
243 increased slowly between 1 g/L and 5 g/L indicating the optimum amount for SepMag was 1
244 g/L if considering the economic factor.

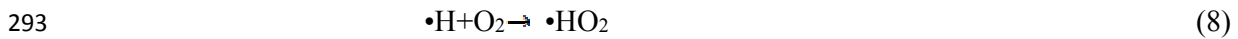
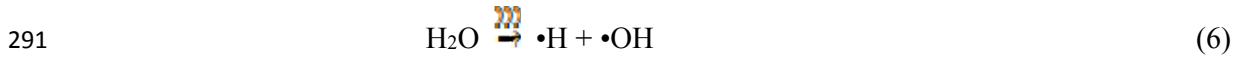
245 The effect of hydrogen peroxide dosage on diuron removal percentage is measured at
246 partly optimized condition (pH 3, 25 °C, 300 W ultrasound power and 1 g/L 61-SepMag).
247 With the increasing dosage of H_2O_2 , the removal of diuron increases quickly until the H_2O_2
248 dosage reaching 40 mM (**Fig. 7c**). The deficiency of $\bullet\text{OH}$ generated by H_2O_2 causes the low
249 degradation of organic pollution. On the contrary, excessive H_2O_2 concentration is not
250 encouraged when considering investment costs (Wang et al., 2016; Burgos-Castillo et al.,
251 2018). Hydrogen peroxide can also influence the pH of solution (Ma et al., 2016b). So 40 mM
252 is the appropriate hydrogen peroxide dosage. Diuron degradation were tested at five different
253 temperatures from 20 °C to 60 °C (pH 3, 40 mM H_2O_2 dosage, 1 g/L 61-SepMag dosage and
254 300 W ultrasound power), the results show that the degradation of diuron is strongly
255 dependent (almost linearly) on the temperature of the solution (**Fig. 7d**). Though heating the
256 water is power-wasting in practical use, these measurements are key to estimate the best time
257 and season (noon and afternoon in summer) for industrial application regardless of
258 evaporation of diuron (Ma et al., 2016a).

259 The effect of Mag content on the diuron degradation is also studied (**Fig. 8a**). The dark
260 reaction was employed for 20 min without H₂O₂, and then H₂O₂ was injected. During the first
261 20 min after H₂O₂ injection (20-40 min), the diuron removal rates are fast except for Sep,
262 because both degradation and adsorption happened in these materials but only adsorption
263 occurs in Sep. At 80 min, the diuron removal efficiency has reached to 100 % for 61-SepMag,
264 which is faster than the other composite materials with different Fe₃O₄ content. Sep can
265 absorb at least 20 % of diuron but reach saturation immediately and cannot degraded the
266 herbicide totally. So it is a low efficient and lower adsorbing capacity sorbent individually.
267 For Mag (**Fig. 5 (b)**) and magnetite purchased from the mining company (MagCom) (**Fig. S2**),
268 the agglomeration and crystal size is much larger, reach to 5~60 μm and 10~50 μm,
269 respectively, which leads to less active and reaction sites. However after loaded onto the
270 surface of sepiolite fibers, the crystal size of magnetite sharply decreased to dozens of
271 nanometers and the distribution of magnetite was almost uniform (**Fig. 5**). So the fast reaction
272 rate of 61-SepMag is attributed to the well dispersion and nanocrystallization of magnetite.
273 Sepiolite as catalyst carrier and ordinary sorbent shows positive reinforcement function. Sep
274 also has other advantages such as low-cost, high chemical stability, large specific surface area
275 and large thermal stability and have been used as catalyst support in a lot of areas.

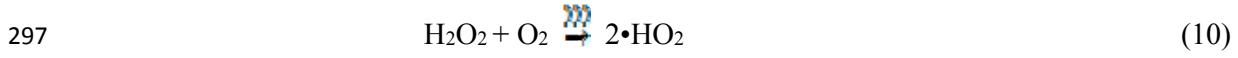
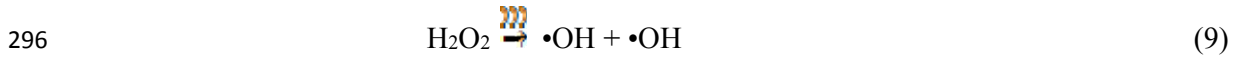
276 The effect of ultrasound intensity on the diuron degradation is shown (**Fig. 8b**). With
277 increasing ultrasound power from 120 W to 300 W, the degradation rate increases linearly and
278 reaches the peak value at 300 W. And the diuron degradation rate at 300 W seems similar to
279 that at 600 W. For “0 W”, we use stirring method to replace the ultrasonic method. It is seen
280 that the ultrasound methods with ultrasound radiation are much faster than stirring method.
281 This higher removal efficiency may be attributed to the direct relationship between Fenton's
282 reagent and the ultrasonic irradiation. The traditional reaction in stirring systems can be
283 shown with Reactions 3-5 (Wei et al., 2017):



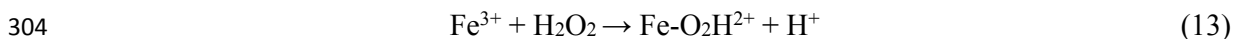
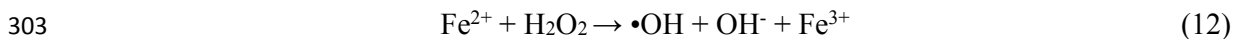
287 But ultrasound/SepMag/H₂O₂ system improved the conventional Fenton reaction system,
 288 showing in three parts as follows (Ayanda et al., 2018a). During sonication, transient collapse
 289 of cavitation bubbles generates $\bullet\text{OH}$, $\bullet\text{H}$ and $\bullet\text{HO}_2$ radicals (Reactions 6-8). The))) represents
 290 the ultrasound:



294 Following the H₂O₂ assisted ultrasound, the thermal decomposition of H₂O₂ in the cavitation
 295 bubbles forms reactive radicals (Reactions 9-11):



299 And as for SepMag/H₂O₂ assisted ultrasound, the SepMag particles enhanced the generation
 300 of cavitation bubbles from the composite particles which act as the nucleation sites (Shchukin
 301 et al., 2011; Cravotto et al., 2013). Ultrasound also make for regeneration of Fe²⁺ which could
 302 react with H₂O₂ and produce more hydroxyl radical (Reactions 12-14):



306 Another reason for the high efficiency of the ultrasound/SepMag/H₂O₂ system may be
 307 due to the fact that the ultrasound irradiation dispersed the aggregated SepMag in aqueous

308 solution, and thus resulted in more contact areas between Mag and H₂O₂ (Xu et al., 2013).
309 Meanwhile, ultrasound can also decontaminate the composite surface to remove the attached
310 intermediates and impurities to prevent blocking and thus increase the activation of H₂O₂.
311 Hence, ultrasound had an effective role in the effective generation of hydroxyl radical in
312 ultrasound/SepMag/H₂O₂ system due to the synergistic effect from material surface, H₂O₂ and
313 regeneration of Fe²⁺ (Ayanda et al., 2018b; Jaafarzadeh et al., 2018). Diuron is rapidly and
314 efficiently removed by the ultrasound SepMag system, hence, it is also important to
315 investigate diuron degradation mechanism under these conditions. Firstly, mineralization of
316 diuron by ultrasound SepMag system was evaluated using total organic carbon (TOC).
317 Similar to other AOPs, TOC removal in this process was efficient and 65.14% diuron were
318 mineralized to CO₂ after 2 h reaction (Table S1), which is much higher than conventional
319 system without the help of ultrasound (Yi et al., 2016).

320 HPLC–MS was used to determine the oxidation products of diuron. The results indicated
321 that diuron could be converted to other organic molecules with low molecular weight. After
322 oxidation of diuron, five intermediates have been accurately identified with mass-to-charge
323 ratios (*m/z*) of 219.0, 249.0, 265.0, 215.1 and 165.1 (**Fig. 9**, Fig. S3-S6). Additionally,
324 low-mass products were also observed only in the degraded diuron. These ions were not
325 observed in blanks or in diuron prior to degradation. Based on these results, a proposed
326 degradation pathway of diuron by ultrasound SepMag system was presented in **Fig. 10**. There
327 are two main sites of attack by radicals: the aromatic ring and the methyl groups. The product
328 with *m/z*=219.0 belongs to oxidation of the methyl groups. On the other hand, other products
329 were from dehalogenation or hydroxylation reaction. Then these products were subsequently
330 oxidized to other intermediates with smaller molecular weight and these intermediates may be
331 the same with (Yi et al., 2016), but they are not detected in our research. Finally, after the
332 opening of the phenyl ring, all organics would be further transformed to inorganics that

333 cannot be observed by HPLC-MS, such as CO₂, H₂O, etc. As shown in **Fig. 11**, the binding
334 energy of fresh SepMag located at 710.3 eV, 711.2 eV and 712.7 eV represented the Fe²⁺ in
335 octahedral (Oh) sites, Fe³⁺ in octahedral (Oh) sites, and Fe³⁺ in tetrahedral (Td) sites. For
336 Fe₃O₄, it could be expressed to FeO·Fe₂O₃, and the Fe²⁺:Fe³⁺ ratio should be 1:2 via
337 stoichiometry evaluation and the Fe²⁺:Fe³⁺ ratio in this study was 1:1.9, which is slightly
338 higher. For used SepMag, the peak located at 711.2 eV was shifted to 710.9 eV for Fe²⁺ (Oh),
339 the peak at 710.3 eV was transferred to 710 eV for Fe³⁺(Oh) and the peak from 712.7 eV to
340 712.5 eV for Fe³⁺(Td), which could be attributed to the electron transfer between Fe²⁺ and
341 Fe³⁺ during the degradation reaction, although the ratio of Fe²⁺:Fe³⁺ became 1:1.7, and did not
342 change obviously (Wilson and Langell, 2014; Lai et al., 2018).

343

344 **4. Conclusions**

345 The SepMag composites were synthesized by a co-precipitation method. The composite
346 exhibited a notable catalytic activity for diuron degradation, compared to Mag, Sep and Mag
347 from a company. Diuron degradation by SepMag/H₂O₂ system was enhanced under
348 ultrasound treatment. The 61-SepMag composite shows the best degradation efficiency with
349 the optimized degradation condition (1 g/L composite, pH=3, 40 mM H₂O₂, 300 W ultrasonic
350 intensity). The temperature was found to have a positive influence on the degradation rate of
351 diuron. Mineralization of diuron by ultrasound assisted SepMag/H₂O₂ system were
352 investigated and a degradation pathway was proposed, and also the electron transfer was
353 determined between Fe²⁺ and Fe³⁺ in SepMag composites during the degradation reaction for
354 diuron.

355

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365

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536 **Figures captions**

537

538 **Fig. 1** Synthesis schematic of SepMag composite and Fenton reaction mechanism with
539 ultrasound assist

540 **Fig. 2** XRD patterns of Sep, SepH and SepMag.

541 **Fig. 3** FTIR spectra of SepH, Mag and SepMag.

542 **Fig. 4** N₂ adsorption/desorption isotherms of SepH, Mag and SepMag.

543 **Fig. 5** SEM images of (a) SepH, (b) Mag and (c) SepMag

544 **Fig. 6** TEM mapping images of (a) SepMag, (b) O, (c) Si, (d) Mg and (e) Fe.

545 **Fig. 7** Effects of (a) pH, (b) SepMag content, (c) initial hydrogen peroxide concentration and
546 (d) temperature on diuron removal rate.

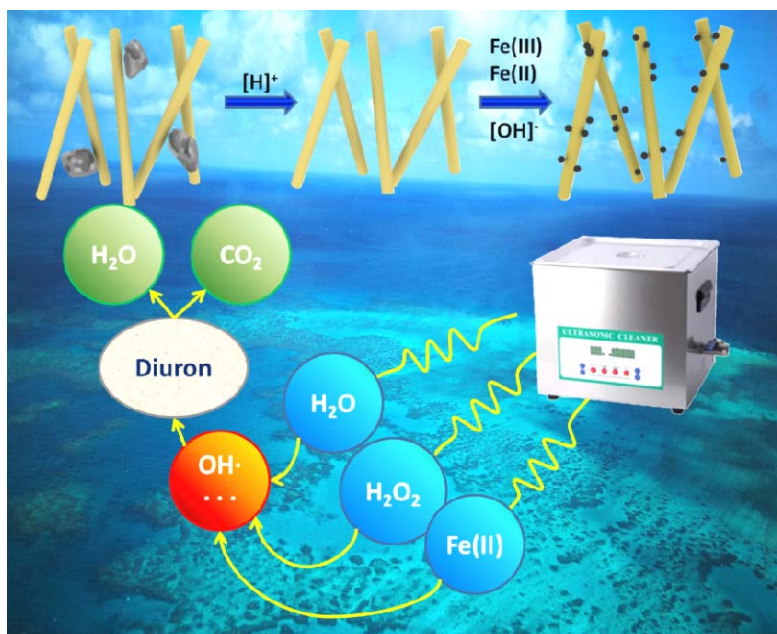
547 **Fig. 8** Effects of (a) Fe content and (b) ultrasonic intensity on diuron removal

548 **Fig. 9.** Extracted ion chromatograms for reaction of diuron with 61-SepMag/sonication: (a)
549 *m/z* 165.1, (b) *m/z* 219.0, (c) *m/z* 249.0, (d) *m/z* 265.0, and (e) *m/z* 215.1.

550 **Fig. 10** Proposed degradation pathway of diuron by ultrasound SepMag system

551 **Fig. 11** XPS spectra of Fe 2p in SepMag before and after use

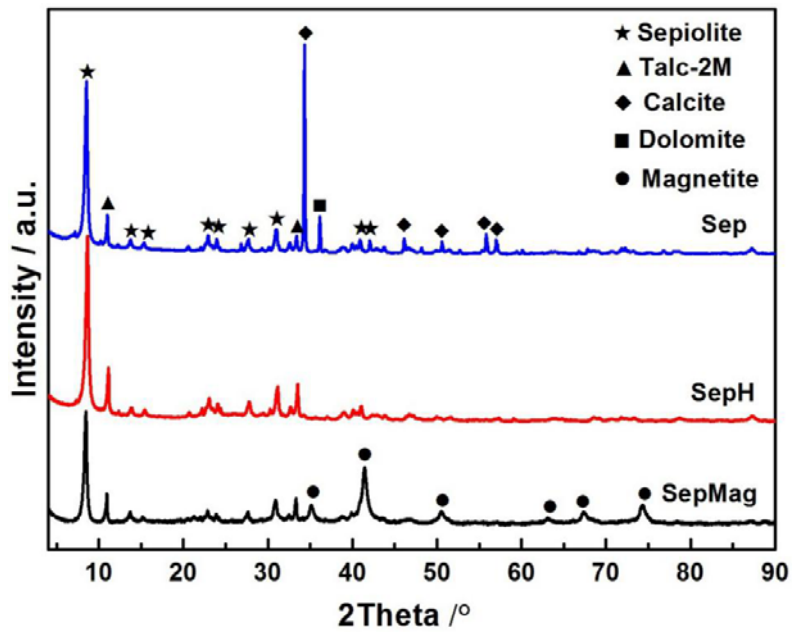
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555 ultrasound assist

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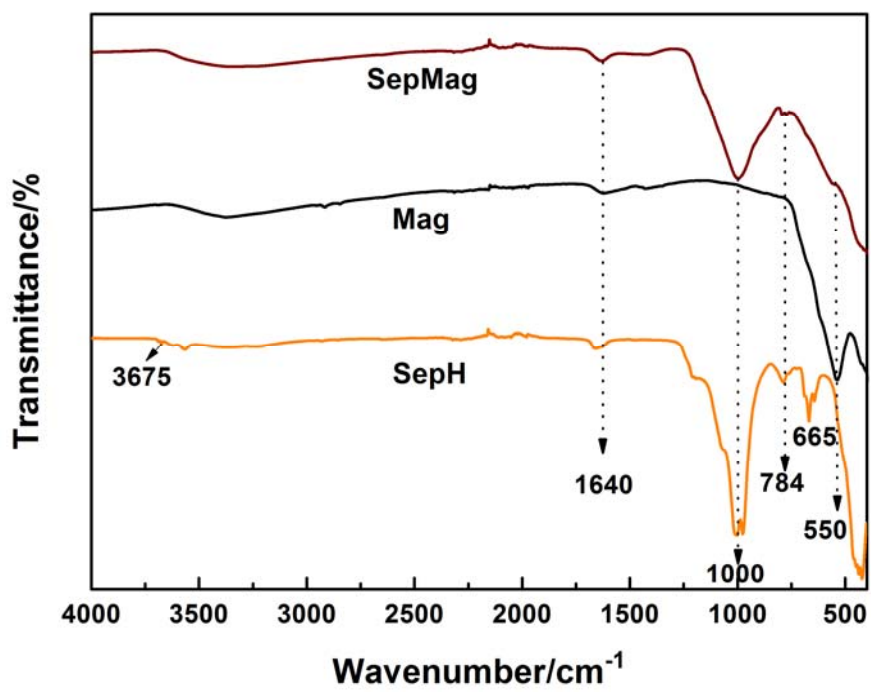


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Fig. 2. XRD patterns of Sep, SepH and SepMag.

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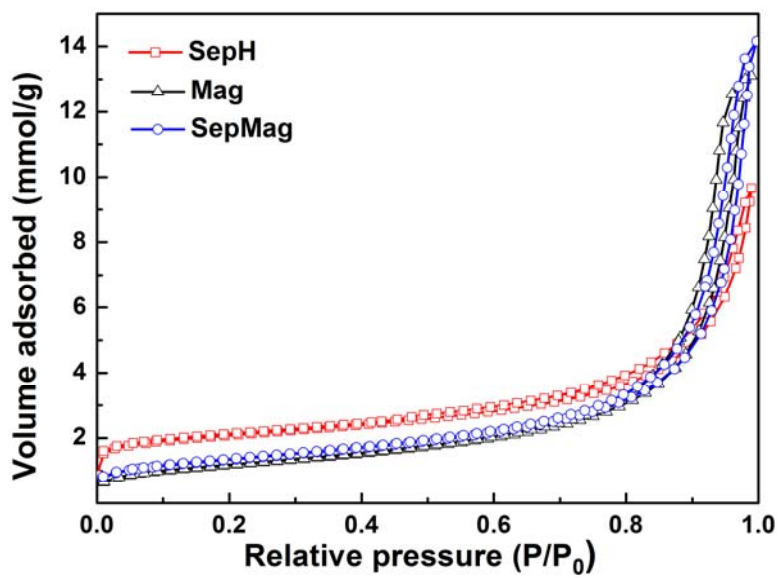


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Fig. 3. FTIR spectra of SepH, Mag and SepMag.

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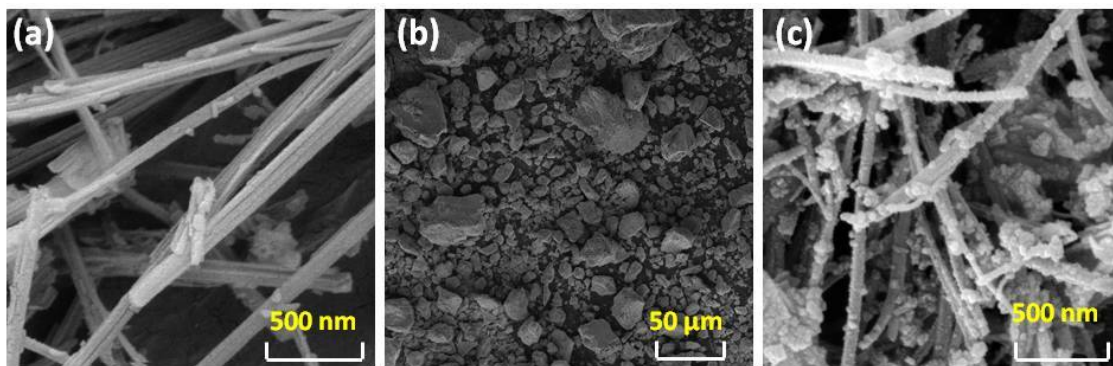


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Fig. 4. N₂ adsorption/desorption isotherms of SepH, Mag and SepMag.

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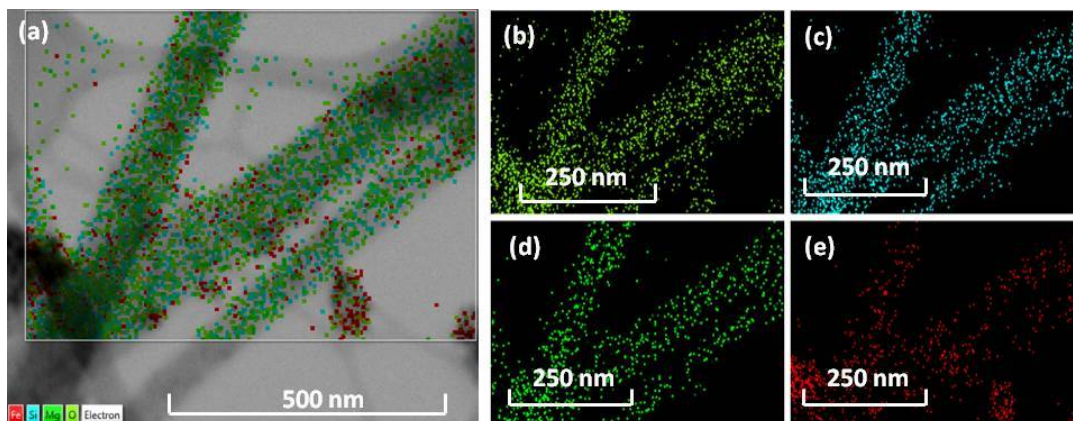


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Fig. 5. SEM images of (a) SepH, (b) Mag and (c) SepMag

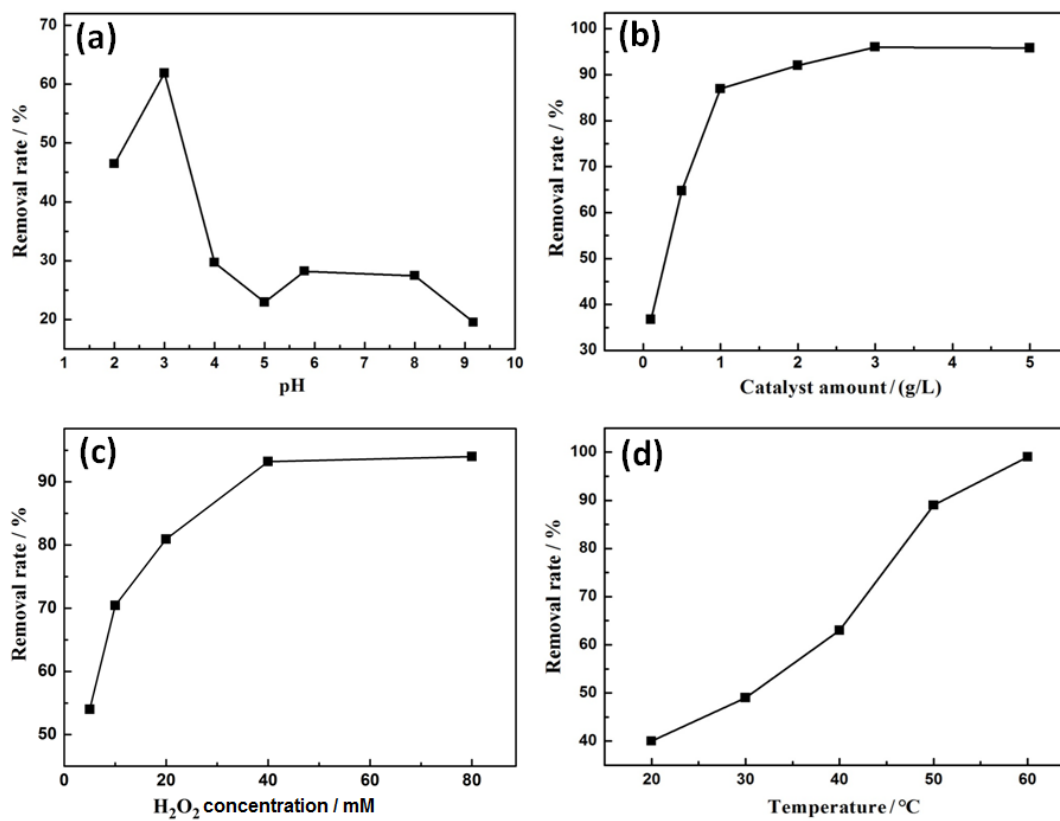
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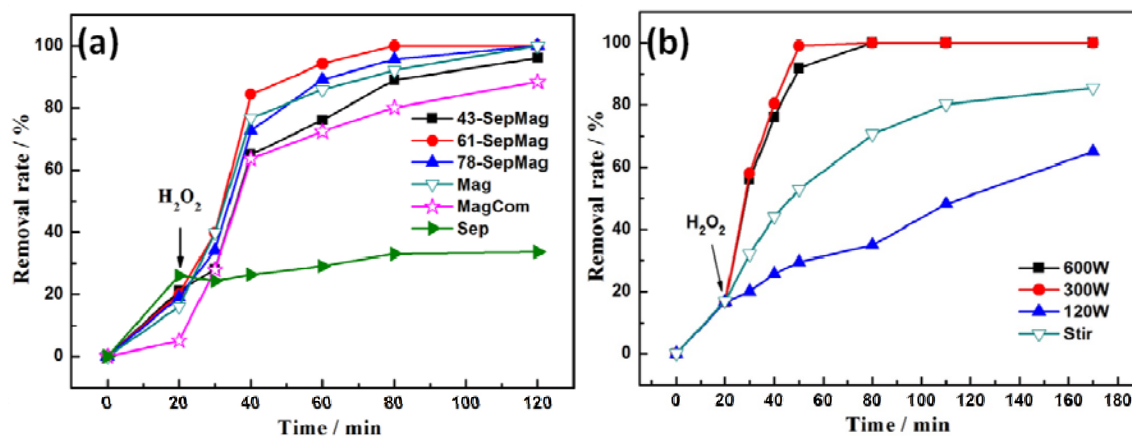
Fig. 6. TEM mapping images of (a) SepMag, (b) O, (c) Si, (d) Mg and (e) Fe.



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573 **Fig. 7.** Effects of (a) pH, (b) SepMag content, (c) initial hydrogen peroxide concentration and

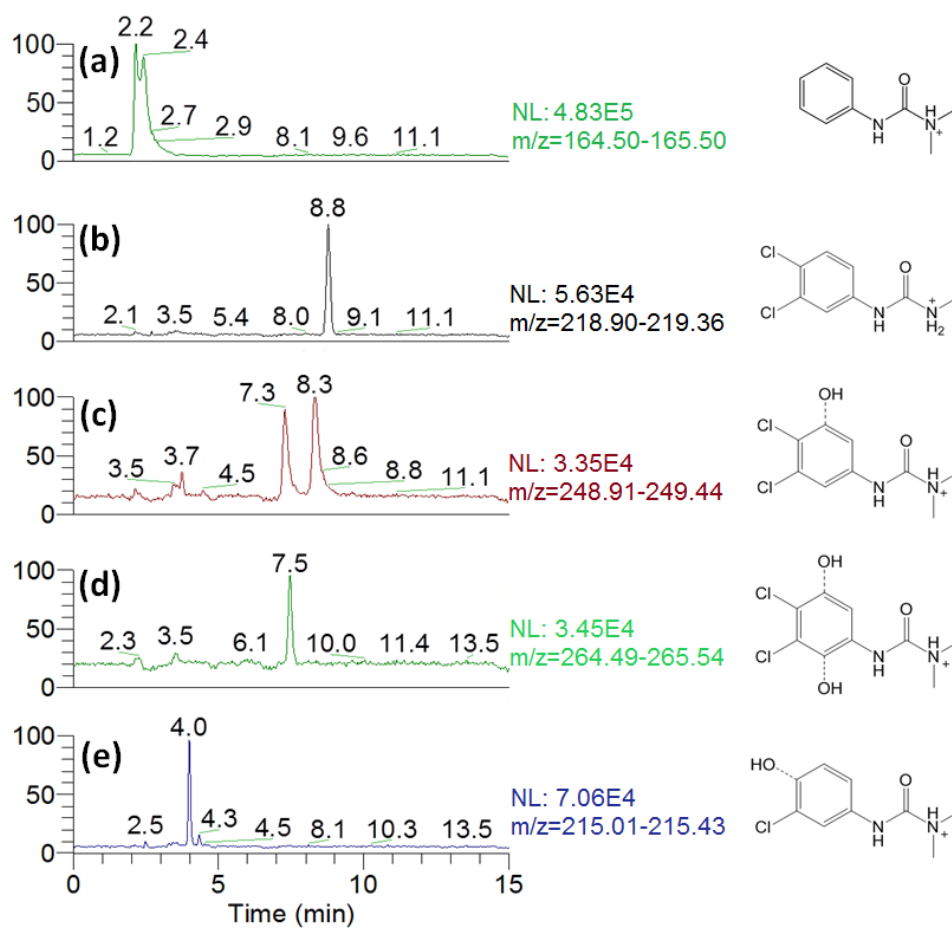
574 (d) temperature on diuron removal rate.



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577 **Fig. 8.** Effects of (a) Fe content on the degradation of diuron (20 °C, pH 3, 40 mM H_2O_2 , 1
 578 g/L sample, 300 W ultrasound power) and (b) ultrasonic intensity on diuron removal (20 °C,
 579 pH 3, 40 mM H_2O_2 , 1 g/L 61-SepMag).

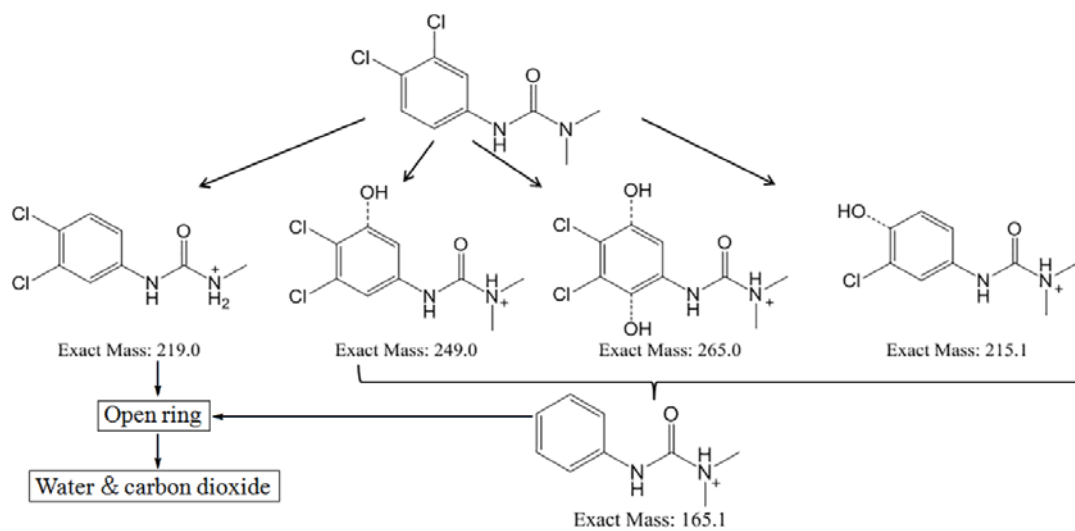
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582 **Fig. 9.** Extracted ion chromatograms for reaction of diuron with 61-SepMag/sonication: (a)
 583 *m/z* 165.1, (b) *m/z* 219.0, (c) *m/z* 249.0, (d) *m/z* 265.0, and (e) *m/z* 215.1. A dashed line (right,
 584 structural formula) indicates that the position of OH substitution on the ring is uncertain. The
 585 presence of chlorine atom(s) is confirmed by the distinctive isotope abundance pattern
 586 ($^{37}\text{Cl}/^{35}\text{Cl}$) in the mass spectrum.

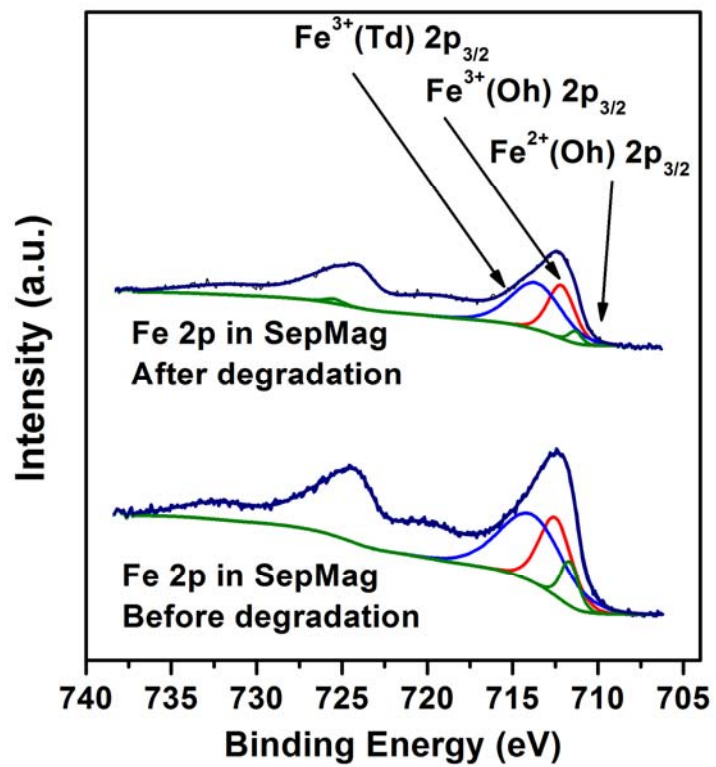
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Fig. 10. Proposed degradation pathway of diuron by ultrasound SepMag system



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Fig. 11. XPS spectra of Fe 2p in SepMag before and after use.